

Date: Thursday, 05/06/2008 11:39:42 AM
 User: Jean-Luc Menard

Process Sheet

| | |
|---|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : CLEVIS |
| Job Number : 39720 | |
| Estimate Number : 10640 | |
| P.O. Number : | Part Number : D34535 |
| This Issue : 05/06/2008 S.O. No. : | Drawing Number : D3453 REV.A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : 11 Type : MACHINED PARTS | Drawing Revision : A |
| Previous Run : 39463 | Material : |
| Written By : | Due Date : 12/06/2008 Qty: 10 Um: Each |
| Checked & Approved By : | |
| Comment : EST. REV. A 05.11.16 NEW ISSUE EC | |
| Est Rev:B Now on Doosan Lathe 08-06-05 JLM Verified | |
| By:EC | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|----------------|-----------|
| 1.0 | M304R1000 0750 | Inventory |
|-----|----------------|-----------|



Comment: Qty.: 0.1733 f(s)/Unit Total: 1.7325 f(s)
 AISI 304 SS round bar 1.000" dia.
 (M304R0750)
 Batch: M107904 RQ 08/06/06

| | | |
|-----|--------------|--------------|
| 2.0 | DOOSAN LATHE | DOOSAN LATHE |
|-----|--------------|--------------|



Comment: DOOSAN LATHE
 1-TURN AS PER FOLIO FA581 & DWG D3453,
 FOLIO REV: A
 DWG REV: A

2-DEBURR AS REQUIRED RQ 08/06/06

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|

Comment: INSPECT PARTS AS THEY COME OFF MACHINE RQ 08/06/06

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|

Comment: SECOND CHECK SS 08/06/06

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 95

8/6/0910X50

Date: Thursday, 05/06/2008 11:39:43 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLEVIS

Job Number: 39720

Part Number: D34535

Job Number:



Seq. #:

Machine Or Operation:

Description :

60

QC21

FINAL INSPECTION/W/O RELEASE



08/06/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



c208/06/09

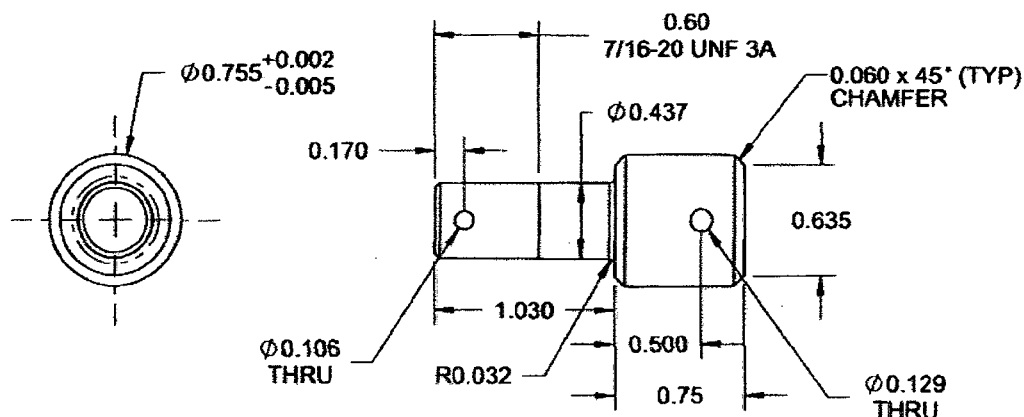


| | | | |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN RF | DRAWN BY RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3453 | REV. A SHEET 2 OF 2 |
| DATE 05.09.02 | | TITLE CLEVIS | SCALE 1:1 |

RELEASED

05.12.09 *[Signature]*

w/o 39720



D3453-5 PLUG

NOTES:

- 1) MATERIAL: AISI 304 SS ROUND BAR (REF. DART SPEC. M304R)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010

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